

**DECLARATION**

As a below-named joint inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name, that I believe I am an original, first, and joint inventor named below of the subject matter which is described and claimed and for which a patent is sought on the invention, design, or discovery entitled DEHYDROGENATION PROCESS, the specification of which is attached hereto.

I have reviewed and understand the contents of the above-identified patent application, including the claims, as amended by any amendments referred to above; that I do not know and do not believe that said invention, design, or discovery was ever known or used in the United States of America before our invention or discovery thereof, or patented or described in any printed publication in any country before our invention or discovery thereof for more than one year prior to this application, or in public use or on sale in the United States of America more than one year prior to this application; that said invention, design, or discovery has not been patented or made the subject of an inventor's certificate issued prior to the date of this application in any country foreign to the United States of America on an application filed by me or my legal representatives or assigns; and that I acknowledge my duty to disclose information of which I am aware which is material to patentability in accordance with 37 C.F.R. Section 1.56(a).

Please direct correspondence and phone calls to:

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further, that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that

such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

Full name of first inventor: James R. Butler

Inventor's signature:

 Date: Jan 9, 2002

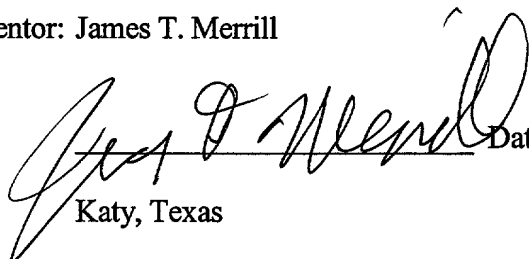
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Full name of second inventor: James T. Merrill

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 Date: 24 January 2002

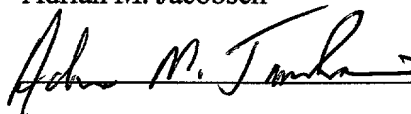
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Full name of third inventor: Adrian M. Jacobsen

Inventor's signature:

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